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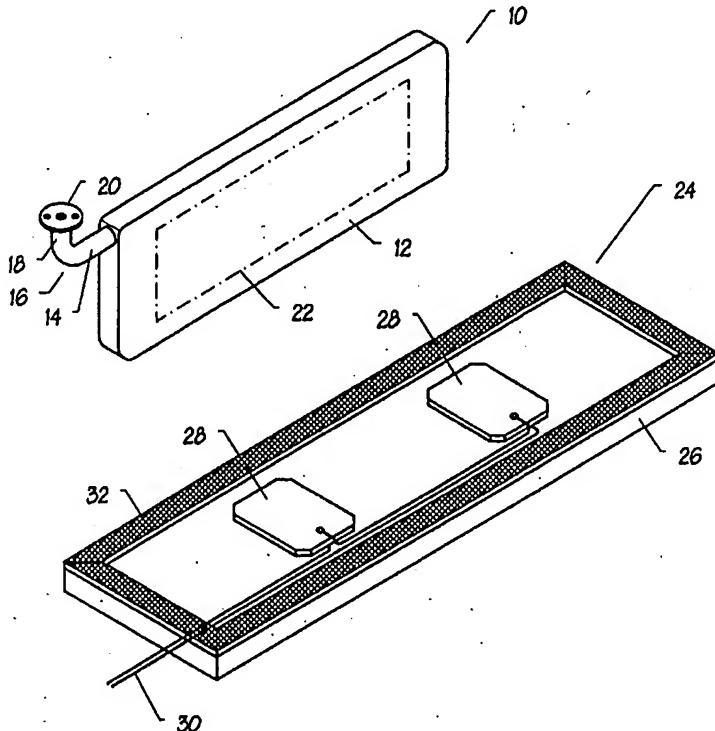
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(54) Title: VEHICLE LOUDSPEAKERS

(57) Abstract

A loudspeaker, for example, for an in-vehicle hands-free communication system or an in-vehicle entertainment system is provided as part of a vehicle sun visor (10), or as an attachment (24) to a vehicle sun visor so that the loudspeaker can be placed relatively close to the driver's ears and in front of the driver. Accordingly, there will not be any significant tendency for the driver to turn their head when listening to the loudspeaker. The loudspeaker comprises a flat panel (26) which is driven by a piezoelectric actuator (28), enabling an extremely thin construction to be realised and the loudspeaker to be conveniently integrated into the sun visor, or provided as an unobtrusive attachment for the sun visor.



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**TITLE**

**VEHICLE LOUDSPEAKERS**

5

**DESCRIPTION**

This invention relates to vehicle loudspeakers, which may be used, for example, in  
in-vehicle hands-free communication systems such as telephone systems, and which may  
10 also be used in in-vehicle entertainment systems.

One disadvantage of an in-vehicle hands-free telephone system which uses conventional  
loudspeakers is that the microphone and loudspeaker need to be, or are typically, widely  
separated. Typically, the microphone is attached to the windscreen pillar so as to be  
15 relatively close to the driver's mouth, whilst the loudspeaker is placed in the foot-well  
on the passenger side, i.e. on the other side of the driver to the microphone. This can  
cause an unwanted strain in a telephone conversation, because it is instinctive for the  
driver to turn towards the sound source, i.e. the foot-well loudspeaker, and away from  
20 the microphone. This therefore reduces the signal-to-noise ratio at the microphone and  
consequently reduces the conversation quality. Also, the driver may be distracted from  
looking straight forward, thus reducing the overall safety of the vehicle and its  
occupants.

In accordance with a first aspect of the present invention, there is provided an attachment  
25 for a vehicle sun visor, the attachment being characterised by: a panel which can be  
vibrated to generate sound; a piezo-electric actuator coupled to the panel and operable  
to vibrate the panel in response to a driving signal so as to act as a loudspeaker; and  
means for attaching the panel to the sun visor.

30 In accordance with a second aspect of the present invention, there is provided a sun visor  
for a vehicle, comprising: a panel; and means for attaching the panel to the vehicle

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adjacent an upper edge of a windscreen of the vehicle; characterized in that: the panel is vibratable to generate sound; and a piezo-electric actuator is coupled to the panel and is operable to vibrate the panel in response to a driving signal so as to act as a loudspeaker.

5

By providing the loudspeaker as part of a vehicle sun visor, or as an attachment to a vehicle sun visor, the loudspeaker can be placed relatively close to the driver's ears and in front of the driver. Accordingly, there will not be any significant tendency for the driver to turn their head when listening to the loudspeaker. Also, by using a panel, such 10 as a flat panel, which is driven by a piezo-electric actuator, as the loudspeaker, an extremely thin construction can be realised, and the loudspeaker can conveniently be integrated into a sun visor, or be provided as an unobtrusive attachment for a sun visor, in such a way that there is little likelihood of the sun visor or attachment causing any greater injury to the driver in the event of an accident than a conventional sun visor.

15

In one embodiment of the first aspect of the invention, the attaching means is arranged to one side of the panel for attaching the panel to the vehicle sun visor with said one side of the panel facing the sun visor.

20 In another embodiment of the first aspect of the invention, the attaching means comprises: a second panel hinged to the first-mentioned panel; and means for biasing the panels towards each other so that they can grip the vehicle sun visor therebetween. In this case, the attachment may further include a second piezo-electric actuator coupled to the second panel and operable to vibrate the second panel in response to the, or a further, 25 driving signal so as to act as a second loudspeaker.

The sun visor of the second aspect of the invention may further include a second panel generally parallel to the first-mentioned panel; the first-mentioned piezo-electric actuator, or a second piezo-electric actuator, being coupled to the second panel and operable to 30 vibrate the second panel in response to the, or a further, driving signal so as to act as a second loudspeaker.

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In the case where the attachment or the vehicle sun visor has two loudspeakers, the first-mentioned loudspeaker and the second loudspeaker may have substantially different frequency response characteristics. Accordingly, the two loudspeakers can be designed to provide a better overall frequency response.

5

The attachment or vehicle sun visor may further include a microphone.

In accordance with a third aspect of the present invention, there is provided a vehicle hands-free telephone system having a loudspeaker and a microphone, characterized in 10 that the loudspeaker is provided by a vehicle sun visor attachment, or a vehicle sun visor, according to the first or second aspect of the invention.

The microphone of the telephone system is preferably provided by the microphone of the attachment or sun visor.

15

In accordance with a fourth aspect of the present invention, there is provided a vehicle having at least one of: (a) a sun visor, and an attachment therefor according to the first aspect of the invention; (b) a sun visor according to the second aspect of the invention; and (c) a telephone system according to the third aspect of the invention.

20

Specific embodiments of the present invention will now be described, purely by way of example, with reference to the accompanying drawings, in which:

Figure 1 is an isometric view of a conventional vehicle sun visor;

25

Figure 2 is an isometric view, on a larger scale and from one corner and behind, of a vehicle sun visor attachment of a first embodiment of the invention;

30

Figure 3 is an isometric view, from one corner and behind, of a vehicle sun visor attachment of a second embodiment of the invention;

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Figure 4 is an isometric view, from one corner and behind, of a vehicle sun visor attachment of a third embodiment of the invention;

5           Figure 5 is an isometric view, on a smaller scale and from one corner and in front, of the vehicle sun visor attachment of figure 4 secured to a vehicle sun visor;

Figure 6 is an isometric view of a vehicle sun visor attachment of a fourth embodiment of the invention;

10          Figure 7 is a view of the cockpit of a motor vehicle, with the vehicle sun visor attachment of figure 6 secured to a sun visor of the vehicle;

15          Figure 8 is an end view of a vehicle sun visor of a fifth embodiment of the invention, cross-sectioned on a section plane 8-8 shown in figure 9;

Figure 9 is a view on a smaller scale of the sun visor of figure 8, cross-sectioned on a section plane 9-9 shown in figure 8; and

20          Figure 10 is a block diagram of an in-car hands-free telephone system which may employ a sun visor, or sun visor attachment, of any of the first to fifth embodiments of the invention.

Referring to figure 1, a conventional vehicle sun visor 10 comprises a rectangular panel 12 which is hinged adjacent and along one of its longer edges to an arm 14 of a crank 16.

25          The other arm 18 of the crank 16 can rotate relative to a mounting plate 20, by which the sun visor 10 can be attached to a motor vehicle adjacent an upper edge of the vehicle windscreens. The attachments shown in figures 2 to 4 are intended to be secured to one side of the panel 12 of the sun visor 10 in the region denoted by the dot-dash line 22 in figure 1.

30          Referring now to figure 2, the first embodiment of a loudspeaker attachment 24 for the

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sun visor 10 of figure 1 comprises a rectangular panel 26 formed from a sheet of, for example, aluminium, hardboard or plastics material, or from a composite of two thin sheets of such material between which a honeycomb- or foam-like material is sandwiched. A piezo-electric actuator is mounted on the rear face of the panel 26, and  
5 in the embodiment shown comprises two elements 28, each comprising a layer of piezo-electric material sandwiched between a pair of electrode layers, which are adhered to the rear face of the panel 26. The piezo-electric elements 28 are connected together, either in series or in parallel, by wires 30. When a driving signal is applied to the wires 30, the piezo-electric elements 28 cause the panel 26 to vibrate and thus to act as a loudspeaker.

10

Fixing material 32 is provided around the marginal edge of the rear face of the panel 26, by which the loudspeaker attachment 24 can be attached to the sun visor 10 in the region 22. The fixing material 32 may be, for example, double-sided releasable adhesive tape, hook-and-loop tape (such as Velcro®) or magnetic tape. In the latter two examples,  
15 complementary tape is applied to the sun visor 10. The manner of fixing the loudspeaker attachment 24 to the sun visor 10 is preferably releasable, as in the examples given above, so that the loudspeaker attachment 24 can be removed from the vehicle if and when required.

20 It should be understood that the loudspeaker attachment 24 can be attached to either side of the sun visor 10. It will be noted that the panel 26 is fixed to the sun visor 10 with the side of the panel 26 which bears the piezo-electric elements 28 facing the sun visor 10. Accordingly, the piezo-electric elements 28 are hidden. This has aesthetic advantages, together with providing added protection against accidental electric shock from the  
25 relatively high voltages used to drive the piezo-electric elements 28.

Referring now to figure 3, the second embodiment is similar to the first embodiment of figure 2, except that a layer 34 of acoustic absorbing material is applied to the front face of the panel 26. Depending on the side by which the panel 26 is attached, the acoustic  
30 absorbing material could be provided by the sun visor itself. For certain applications, such as hands-free in-car telephone systems, the high frequency components which can

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be generated by the flat panel loudspeaker 24 are not desirable, and the acoustic absorbing layer 34 is used to absorb the high frequencies and therefore improve the perceived quality of sound generated by the loudspeaker 24. Instead of, or in addition to, using such an acoustic absorbing layer 34, electrical filtering may be employed.

5

Referring now to figure 4, the third embodiment is similar to the second embodiment of figure 3, except in the following respect. The covering layer 34, which may or may not be of acoustic absorbing material, extends beyond the edges of the panel 26, and the fixing material 32 is secured to the marginal edge of the rear surface of the covering 10 layer 34, with a gap 36 between the inner edge of the fixing material 32 and the outer edge of the panel 26. The material of the covering layer 34 is slightly stretchable. Therefore, as shown in figure 5, when the loudspeaker attachment 24 is applied to the sun visor 10, the marginal edge of the covering layer 34 can be stretched so that the fixing material 32 can be secured to the panel 12 of the sun visor 10. The covering layer 15 34 need not be secured to the panel 12 of the sun visor 10 along all four edges, and, if secured along only two or three edges, then a pocket can be formed between the panel 26 of the loudspeaker attachment 24 and the panel 12 of the sun visor 10, into which other articles can be inserted. It has been found that the frequency response usually improves if the covering layer 34 is stretched tight.

20

Referring now to figure 6, the loudspeaker attachment 24 of the fourth embodiment comprises a pair of the panels 26A,26B, which are hinged to each other along an edge of each of the panels 26A,26B, and a spring 38 urges the panels 26A,26B together in the direction denoted by the arrows 40. Between the two panels 26A,26B, a respective one 25 of the piezo-electric elements 28 is secured to each of the panels 26A,26B, and the piezo-electric elements 28 are connected together by wires (not shown) in a similar fashion to that described above with reference to figures 2 to 4. Accordingly, as shown in figure 7, the loudspeaker attachment 24 forms a clip by which it can hold itself to a conventional sun visor 10, with the panel 12 of the sun visor 10 gripped between the 30 spring-loaded panels 26A,26B of the loudspeaker attachment 24.

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In the embodiments described above with reference to figures 2 to 6, a thin electrical protection film layer may be applied to the rear face of the loudspeaker attachment 24, and this may have the dual function of providing added protection against electrical shock as well as modifying and potentially smoothing the frequency response of the  
5 panel.

Referring now to figures 8 and 9, an embodiment is shown in which the loudspeaker function is provided integrally in the sun visor 10 and which differs from the embodiments described above in the following respects. The sun visor 10 comprises a  
10 rectangular frame 42 having, as seen in figure 9, a top limb 42T, a bottom limb 42B, and left and right limbs 42L,42R, which may be integrally formed or assembled from components. Two of the rectangular panels 26A,26B are positioned within the frame 42, with a gap 44 between the peripheries of the panels 26A,26B and the inside edge of the frame 42. The frame 42 and the panels 26A,26B are enveloped with a layer 34, which  
15 may or may not be of the acoustic absorbing material mentioned above, and which is adhered to the frame 42 and the outwardly-facing faces of the panels 26A,26B. The panels 26A,26B are held generally parallel and spaced apart.

The top limb 42T of the frame has a bore 46 extending at least part way along its length  
20 from one end, and the crank 16 is tubular and its arm 14 is a sliding friction fit in the bore 46 so that the sun visor 10 can be pivoted up and down. Two of the piezo-electric elements 28 are secured to the inwardly-facing faces of each panel 26A,26B, and the four piezo-electric elements 28 are connected together in series and/or parallel by wires 30 which pass through an aperture 48 in the top limb 42T and through the tubular crank 16  
25 so as to exit therefrom at the end connected to the mounting plate 20. A pair of notches 50 are formed halfway along the lower edges of the panels 26A,26B to accommodate a microphone 52 which is secured to the bottom limb 42B of the frame. Wires 54 for the microphone also pass through the aperture 48 in the top limb 42T of the frame and along the tubular crank 16.

30

Referring now to figure 10, a hands-free in-car telephone system comprises a handset 56

which is releasably connected to a cradle 58. Audio signals are input to the handset 56 from a microphone 52 (see also figure 7) via wires 54, a junction box 64 and the cradle 58. Audio signals are output from the handset 56 via the cradle 58 and the junction box 64. In a conventional such system, the audio signals from the junction box 64 would be 5 output to a conventional loudspeaker, such as a moving-coil loudspeaker. However, rather than this, the output signals supplied to the piezo-electric element(s) 28 of the flat panel loudspeakers described above with reference to figures 2 to 9, via a step-up transformer 66. The transformer 66 increases the voltage of the signals output from the junction box 64 to a voltage suitable for driving the piezo-electric element(s) 28 of the flat panel loudspeakers. The transformer 66 might typically have a 10:1 step-up ratio. 10 As an addition or an alternative to the transformer 66, a high-voltage amplifier may be used, the transformer 66 merely being an example of a technique to match the electrical requirement of a typical piezo-electric element with the electrical output of a typical hands-free telephone system. Alternatively, the junction box 64 could be re-engineered. 15 In the case where the sun visor 10 of figures 8 and 9 is employed in the system of figure 10, the microphone 52 provided in the sun visor 10 of figures 8 and 9 may constitute the microphone 52 shown in figure 10. Accordingly, a hands-free in-car telephone system is provided in which not only is the microphone positioned conveniently for the driver and so as to provide a high signal-to-noise ratio, but also the loudspeaker is positioned 20 unobtrusively close to the driver so that the driver can more naturally use the system.

It should be noted that the embodiments of the invention have been described above purely by way of example, and that many modifications and developments may be made to them.

25

For example, the sun visor attachments 24 of figures 2 to 6 may also be provided with microphones 52.

Also, the number of piezo-electric elements 28 provided on each panel 26; 26A,26B may 30 be other than two, for example one, three or four. The piezo-electric elements 28 on each panel 26; 26A,26B may have different characteristics or be coupled to the panel

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differently, so that each produces a different frequency response characteristic so that the overall frequency response characteristic of the panel is more uniform.

Furthermore, the sun visor attachments 24 described with reference to figures 2 to 4 may  
5 be provided in pairs, for attachment to either side of the panel 12 of the sun visor 10.  
In this case, or in the case of the embodiments described with reference to figures 6 to  
9, the panels of each pair may have different frequency response characteristics so that  
the overall frequency response characteristic of the pair of panels is more uniform.  
Moreover, in the case of the embodiments of figures 6 to 9, the piezo-electric element(s)  
10 may be provided on only one of the panels 26A,26B.

Further, in the embodiment described with reference to figures 8 and 9, the piezo-electric  
elements 28 may bridge the space between the panels 26A,26B, so that each piezo-  
electric element 28 is directly coupled to both of the panels 26A,26B.

15 Also, the flat panel loudspeakers described above need not necessarily be used as part  
of a telephone system. Additionally or alternatively, they may be used in in-car  
entertainment systems to replace, or as an addition to, the conventional front  
loudspeakers. In this case, the driver's and front seat passenger's sun visors or  
20 attachments to them may be fed with left and right channels of a stereo signal. Even in  
the case of a telephone system, both the driver's and front seat passenger's sun visors  
may be provided with loudspeakers to facilitate the passenger listening to a telephone  
conversation.

25 Many other modifications and developments may also be made to the invention.

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### CLAIMS

1. An attachment for a vehicle sun visor, the attachment being characterised by:  
a panel (26; 26A) which can be vibrated to generate sound;  
5 a piezo-electric actuator (28) coupled to the panel and operable to vibrate the panel in response to a driving signal so as to act as a loudspeaker; and  
means (32) for attaching the panel to the sun visor (10).
2. An attachment as claimed in claim 1, wherein the attaching means is arranged to  
10 one side of the panel for attaching the panel to the vehicle sun visor with said one side of the panel facing the sun visor.
3. An attachment as claimed in claim 1, wherein the attaching means comprises:  
a second panel (26B) hinged to the first-mentioned panel; and  
15 means (38) for biasing the panels towards each other so that they can grip the vehicle sun visor therebetween.
4. An attachment as claimed in claim 3, further including a second piezo-electric actuator (28) coupled to the second panel and operable to vibrate the second panel in  
20 response to the, or a further, driving signal so as to act as a second loudspeaker.
5. A sun visor for a vehicle, comprising:  
a panel (26A); and  
means (16,20) for attaching the panel to the vehicle adjacent an upper edge of a  
25 windscreen of the vehicle;  
characterized in that:  
the panel is vibratable to generate sound; and  
a piezo-electric actuator (28) is coupled to the panel and is operable to vibrate the panel in response to a driving signal so as to act as a loudspeaker.
- 30 6. A sun visor as claimed in claim 5, further including a second panel (26B)

generally parallel to the first-mentioned panel; the first-mentioned piezo-electric actuator, or a second piezo-electric actuator (28), being coupled to the second panel and operable to vibrate the second panel in response to the, or a further, driving signal so as to act as a second loudspeaker.

5

7. An attachment as claimed in claim 4, or a vehicle sun visor as claimed in claim 6, wherein the first-mentioned loudspeaker and the second loudspeaker have substantially different frequency response characteristics.

10 8. An attachment or vehicle sun visor as claimed in any preceding claim, further including a microphone (52).

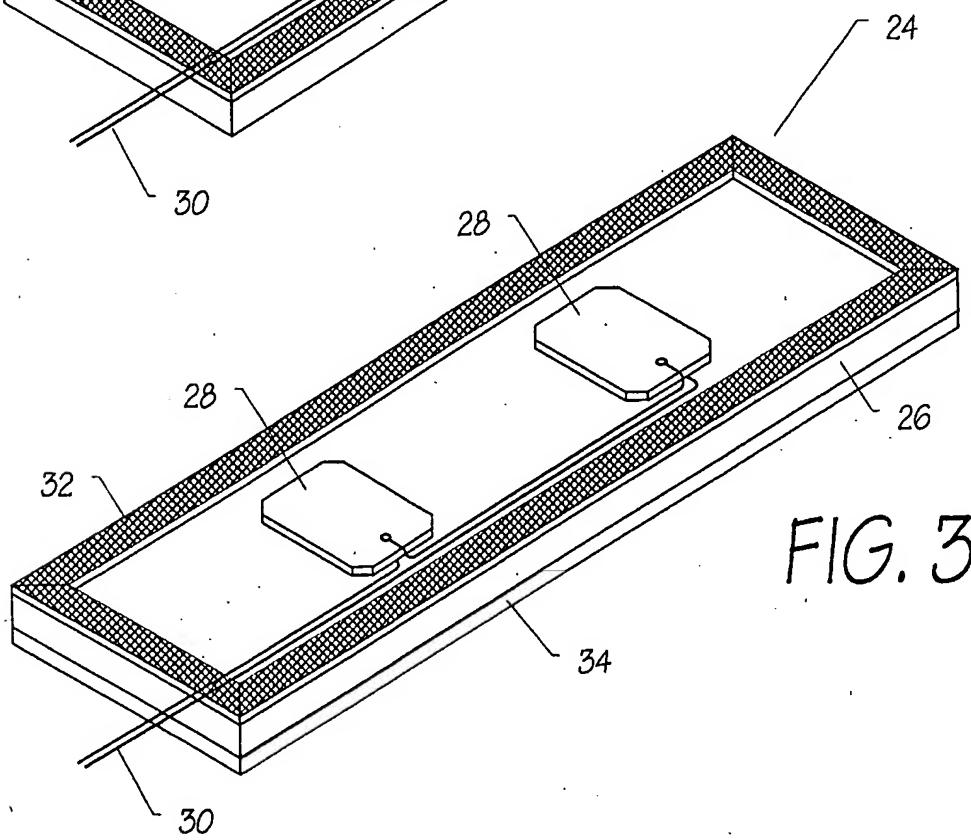
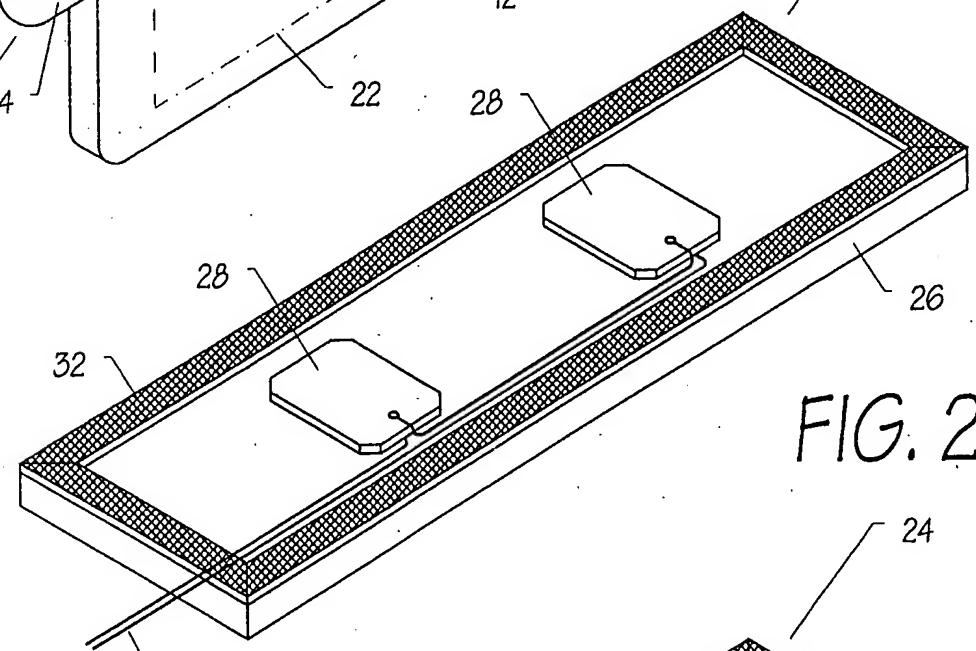
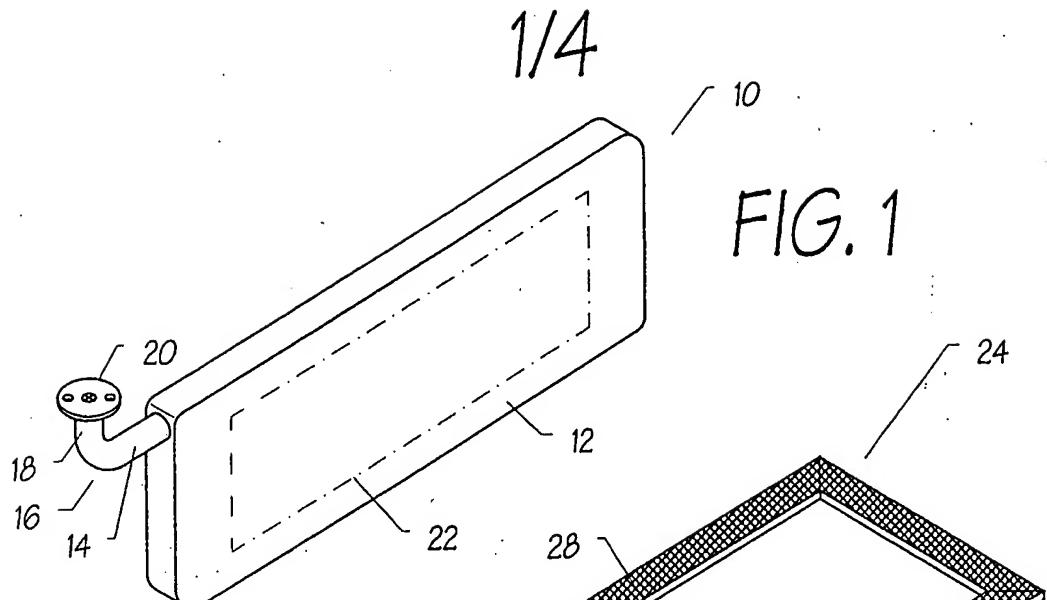
9. A vehicle hands-free telephone system having a loudspeaker and a microphone (52), characterized in that the loudspeaker is provided by an attachment (24), or a vehicle sun visor (10), as claimed in any preceding claim.

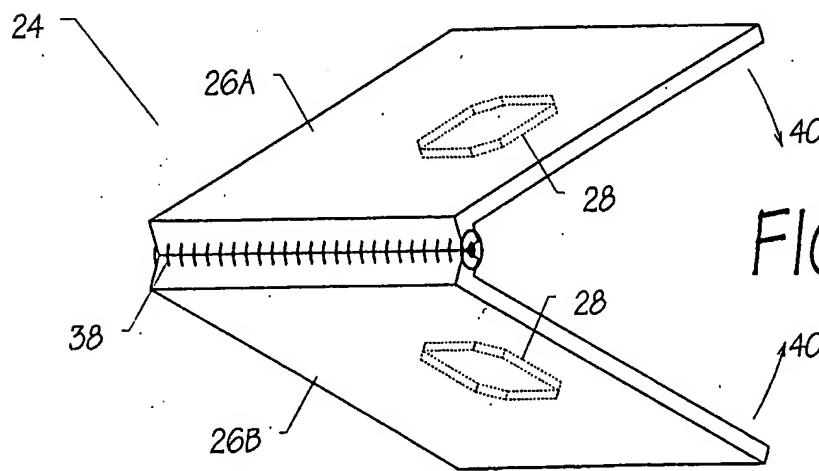
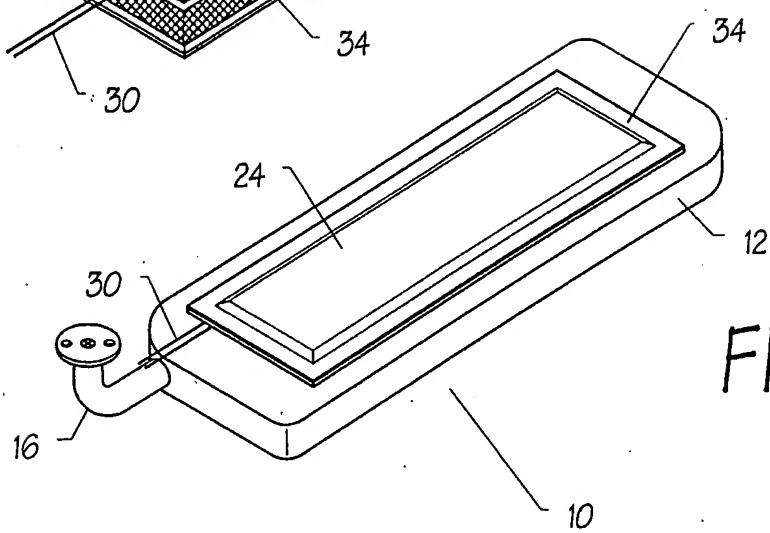
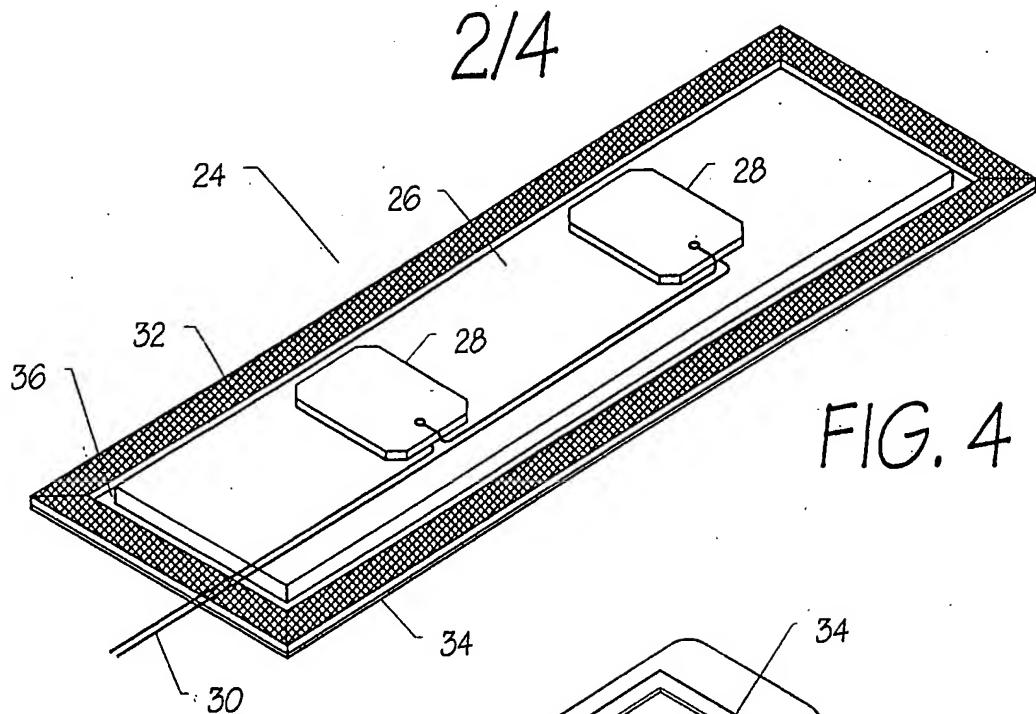
15 10. A system as claimed in claim 9 when dependent on claim 8, wherein the microphone of the telephone system is provided by the microphone of the attachment or sun visor.

20

11. A vehicle having at least one of:

- (a) a sun visor (10), and an attachment (24) therefor as claimed in any of claims 1 to 4, 7 and 8;
- (b) a sun visor (10) as claimed in any of claims 5 to 8; and
- 25 (c) a telephone system as claimed in claim 9 or 10.





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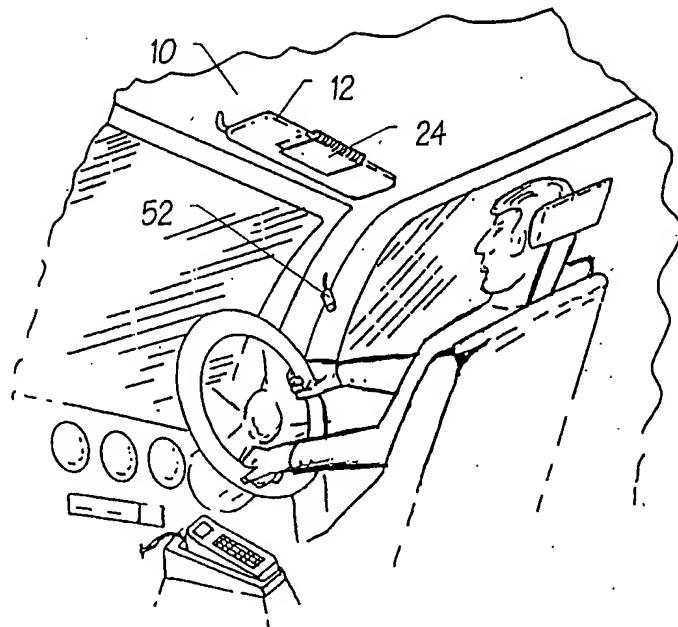


FIG. 7

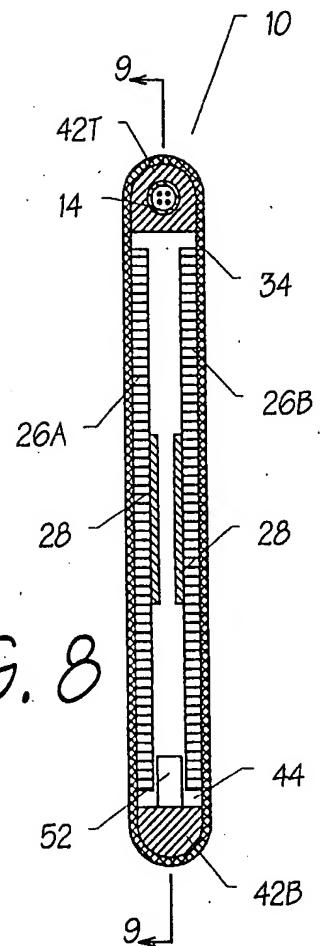
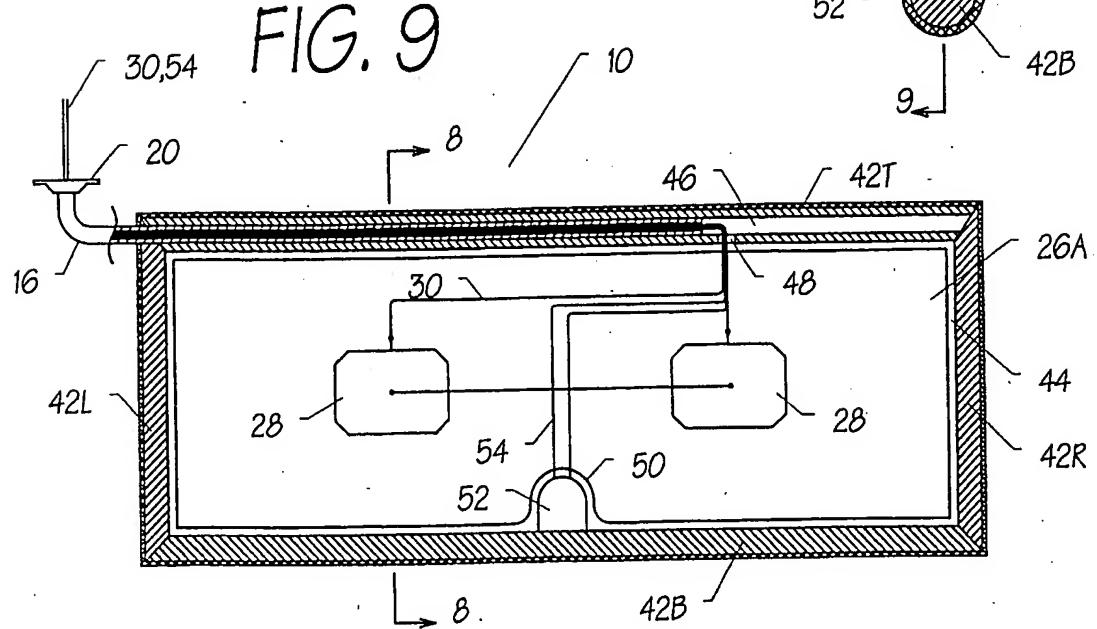


FIG. 8



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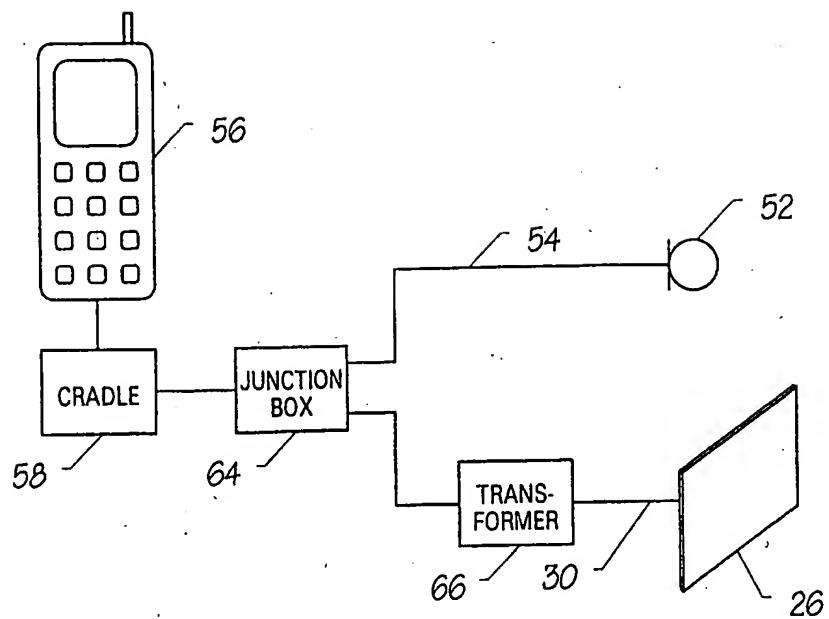


FIG. 10

# INTERNATIONAL SEARCH REPORT

Intern al Application No  
PCT/GB 97/02728

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 B60R11/02

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 B60R

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 326 100 A (POLACSEK) 20 April 1982 see column 1, line 36 - line 53	1
X	DE 43 00 433 A (PHILIPS PATENTVERWALTUNG) 14 July 1994 see column 4, line 24 - line 36	5,8-11
A	US 4 706 273 A (SPEAR ET AL) 10 November 1987 see column 4, line 8 - line 38	5-11
A	US 4 056 696 A (MEYERLE ET AL) 1 November 1977	5,8-11

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

\* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
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Date of the actual completion of the international search

Date of mailing of the international search report

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Information on patent family members

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